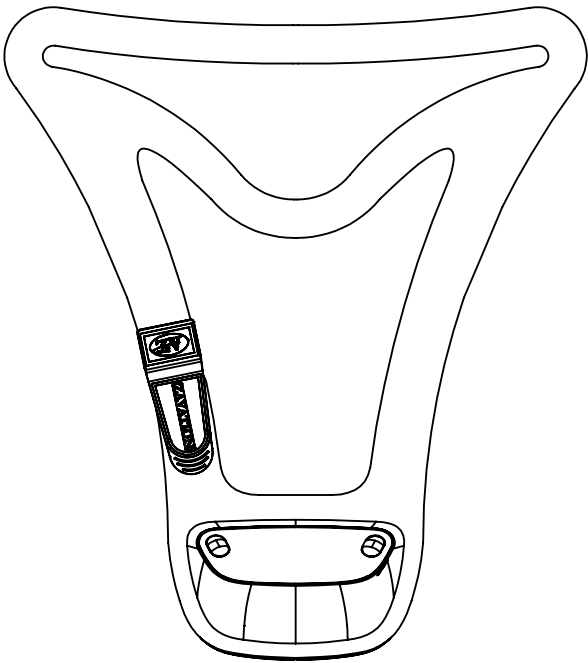
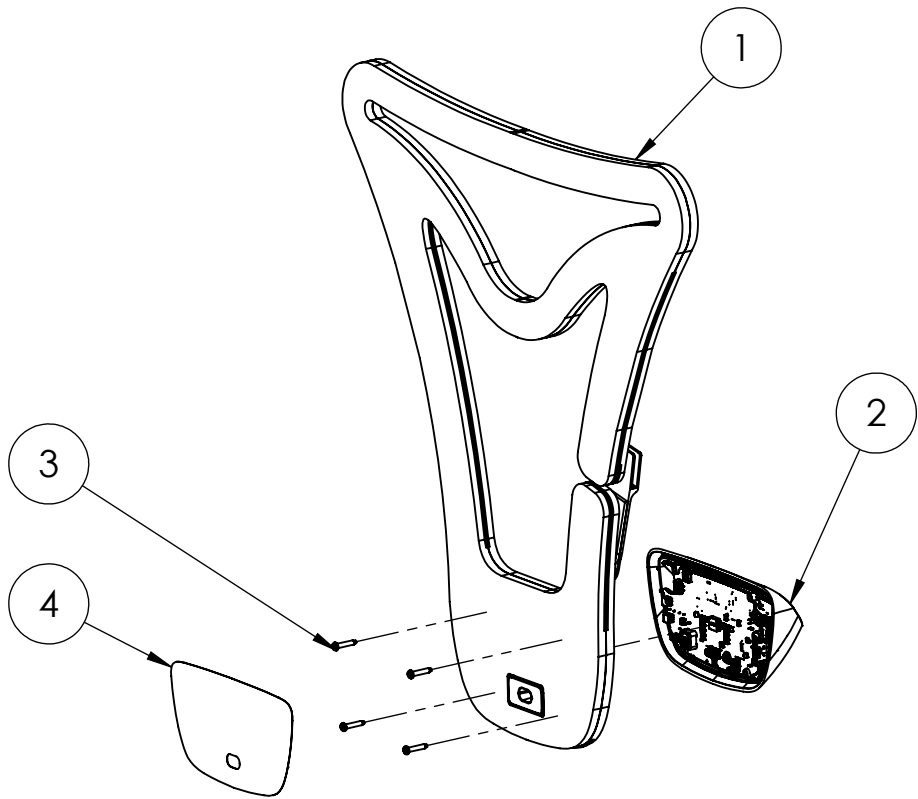


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	ZVNA10010	ASSEMBLY, REAR HOUSING AND CERVICAL HARNESS	1
2	ZVNA7200	ASSEMBLY, FRONT HOUSING	1
3	CSPPNHP-STC-TPT3-16	SCREW, TAPTITE PHILLIPS PAN HEAD, CHROMATE-PLATED, M3, 16mm LENGTH	4
4	ZVNA6101	PRODUCT LABEL, CERVICAL	1

REV	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	2024-11-05	CSS
B	10010 ASSEMBLY RENAMED TO ZVNA10010	2024-11-07	CSS



ASSEMBLY DRAWING NOTES:


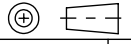
- TOOLS / CONSUMABLES: TORQUE SCREWDRIVER
- REFERENCE ASSEMBLY SEQUENCE: ALIGN 2 TO 1 AND ATTACH WITH 3 THROUGH SLITS IN THE NEOPRENE FABRIC. TORQUE AS NOTED. APPLY DEVICE LABEL AS DESCRIBED ON SHEET 2.
- NOTE THAT 1 IS A REFERENCE MODEL ONLY AND MAY NOT REFLECT THE GEOMETRY OF THE ACTUAL ASSEMBLY.
- ALL M3 SELF TAPPING SCREWS TORQUED TO 96 ± 6 N-CM (8.5 ± 0.5 IN-LBS).
- MASTER BILL OF MATERIALS IS ZVNA7001-BOM.XLSX SPREADSHEET. THE PARTS LIST ON THIS DOCUMENT IS FOR REFERENCE ONLY.
- REFER TO ZVNA240828-WKI WORK INSTRUCTION.
- REFER TO ZVNA240825-PTL FINAL ACCEPTANCE TEST PROTOCOL.

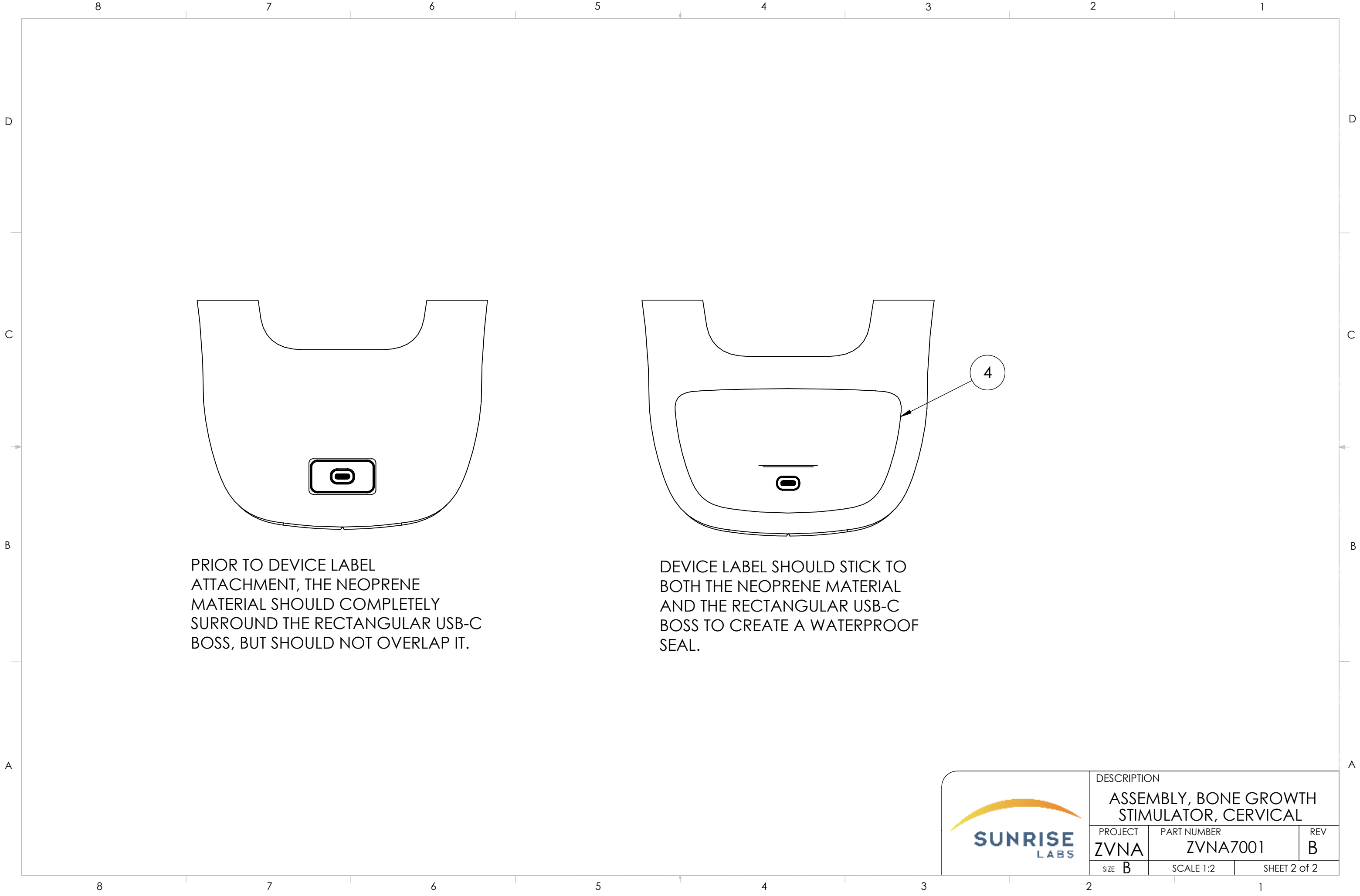
REVIEWED BY (IF NEEDED)


Signed by:
Brian Gray
Signer Name: Brian Gray
Signing Reason: I have reviewed this document
Signing Time: 18-Nov-2024 | 13:27 EST
597C667FB1B9482CA1DA789666EB75AF

APPROVED BY (IF NEEDED)

Signed by:
Justin Veprauskas
Signer Name: Justin Veprauskas
Signing Reason: I approve this document
Signing Time: 18-Nov-2024 | 13:42 EST
D347ACA9FB884863ABE8DD0DD180A55C

 <small>THIS DRAWING, IN TOTAL OR IN PART, IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ONLY ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED BY, COPIED BY, OR COMMUNICATED TO, ANY OTHER PERSON WITHOUT WRITTEN AUTHORIZATION FROM SUNRISE LABS, INC. 25 CONSTITUTION DRIVE, BEDFORD, NH 03110</small>	<small>UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS</small> <small>TOLERANCES ARE DETAILED IN NOTES</small>	DRAWN BY BGRAY	DATE 2024-08-28	DESCRIPTION ASSEMBLY, BONE GROWTH STIMULATOR, CERVICAL		
		CHECKED BY CSMITH	DATE 2024-11-08	PROJECT ZVNA	PART NUMBER ZVNA7001	REV B
		THIRD ANGLE PROJECTION 		SCALE 1:5		
		DRAWN IN ACCORDANCE WITH ASME Y14.5-2009	SIZE B	SHEET 1 of 2		



	DESCRIPTION		
	ASSEMBLY, BONE GROWTH STIMULATOR, CERVICAL		
	PROJECT	PART NUMBER	REV
ZVNA	ZVNA7001	B	
SIZE B	SCALE 1:2	SHEET 2 of 2	